



**INSTRUCTIONS: TO AVOID INJURY TO YOURSELF OR OTHERS, TURN OFF THE POWER.**

1. To remove the TILT CONTROL CYLINDER, remove the SUPPORT BOLT LOCK NUT.
2. Unscrew the CYLINDER from the STEERING COLUMN SUPPORT ROD and set it aside.
3. Screw the new CYLINDER onto the SUPPORT ROD to a "reasonable" tightness.
4. On the new CYLINDER, loosen the CYLINDER SHAFT LOCK NUT so the CONTROL HEAD is free to rotate on the shaft threads.
5. Lift the STEERING COLUMN ASSEMBLY and install the CONTROL HEAD on the SUPPORT BOLT as shown.
6. Install the SUPPORT BOLT LOCK NUT but DO NOT tighten it. It will be adjusted later.
7. While holding the CONTROL HEAD so the CYLINDER LOCKING LEVER is aligned vertically (parallel with the COLUMN SUPPORT BOLT), tighten the CYLINDER SHAFT LOCK NUT against the CONTROL HEAD to prevent it rotating. **NOTE:** If the LOCKING LEVER does not release the lock as desired, loosen the CYLINDER SHAFT LOCK NUT and rotate the CONTROL HEAD one turn inward (clockwise), repeat steps 5 through 7 and retest.
8. Pull the CYLINDER LOCKING LEVER rearward and lower the steering wheel all the way down.
9. Now tighten the SUPPORT BOLT LOCK NUT until it barely holds the CONTROL HEAD against the upper nut on the SUPPORT BOLT then back the nut off about a half-turn. That's it.

<b>CUSTOMER SERVICE DRAWING</b>	
<small>TITLE</small> <b>ADJUSTABLE STEERING COLUMN SUPPORT</b>	
<small>DATE DRAWN</small> <b>6/3/2014</b>	<small>PART NUMBER</small>
<small>DRAWN BY</small> <b>JRN</b>	<small>REVISION</small> <b>A</b>
<small>APPROVED BY</small>	<small>SERVICE DRAWING NUMBER</small> <b>#SERV-0026</b>