



INSTRUCTIONS: *CAUTION!* DISCONNECT BATTERIES BEFORE PROCEEDING.

1. LOOSEN THE MOTOR MOUNTING BOLTS (THREE OR FOUR) AND SLIDE THE DRIVE MOTOR FORWARD AS FAR AS IT WILL GO.
2. DISCONNECT THE BELT TENSIONER SPRING.
3. REMOVE THE WORN DRIVE BELT.
4. INSTALL THE NEW BELT AROUND THE DRIVE AND DRIVEN PULLEYS AND BETWEEN THE TWO IDLER PULLEYS AS SHOWN.
5. SLIDE THE DRIVE MOTOR TOWARD THE REAR AS FAR AS IT WILL GO. IT MAY BE NECESSARY TO USE A PRY BAR BETWEEN THE MOTOR AND IDLER PIVOT BOLT.
6. TIGHTEN THE MOTOR MOUNTING BOLTS.
7. RECONNECT THE BELT TENSIONER SPRING.
8. RECONNECT THE BATTERIES.

SCALE = 1:3

CUSTOMER SERVICE DRAWING	
TITLE KART BELT REPLACEMENT INSTRUCTIONS	
DATE DRAWN 2/15/2011	PART NUMBER
DRAWN BY JRN	REVISION A
APPROVED BY	SERVICE DRAWING NUMBER #SERV-0022